

Service Procedure

Drum Style Chafer Hinge Tension Adjustment

CHAFER HINGE ADJUSTMENT PROCEDURE

Perform this adjustment after use and cleaning procedures have been completed.

- Remove the outside covers (A) from the inside covers (H) on both sides by turning counterclockwise. See Figure 1. If using a wrench, cover with a soft cloth to help prevent scratching the covers.
- Carefully remove the rubber sleeves (B) from the spring cover (C) on both sides.
- 3. Rotate the chafer cover (G) to align the hole (F) with the screw (E). The screws (E) must loose enough for nut (D) to rotate.
- 4. Tighten or loosen nuts (D) evenly on both sides until desired tension and cover operation is reached.
- 5. Rotate the chafer cover (G) to align the hole (F) with screw (E).
- 6. Tighten the screw (E) on both sides.
- 7. Lower the chafer cover (G).
- 8. Carefully slide the rubber sleeves (B) over the spring covers (C).
- 9. Install the outside covers (A) to the inside covers (H) on both sides. If using a wrench, cover with soft cloth to help prevent scratching the covers.

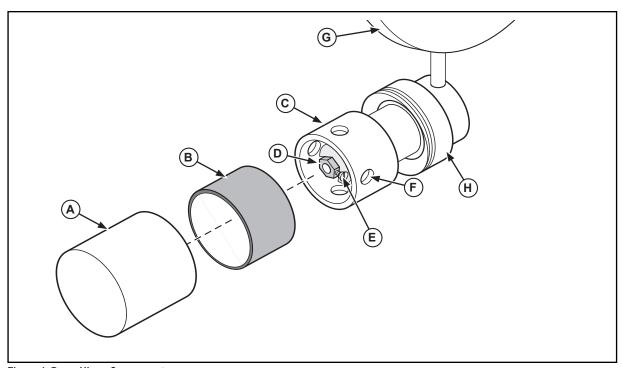


Figure 1. Drum Hinge Components.

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